



中国科学技术大学
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Study on secondary electron emission characteristics of material surface by laser etched

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How to solved the E-cloud

Methods to suppress the secondary electron emission:

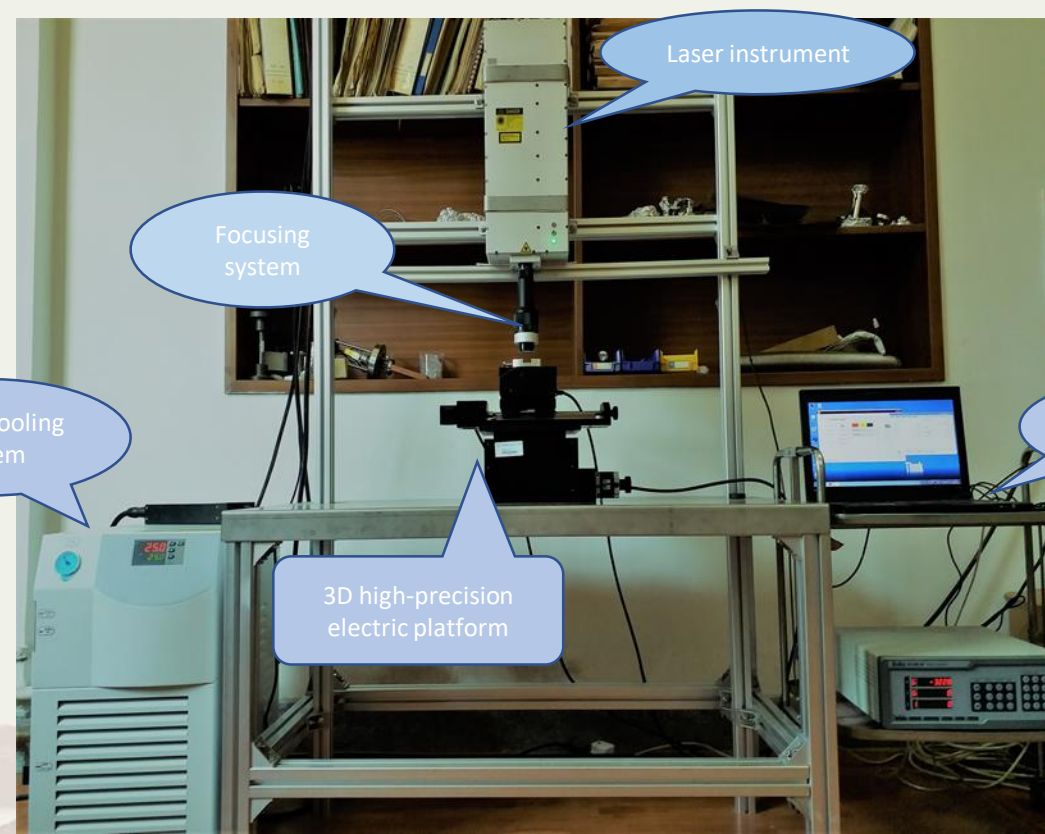
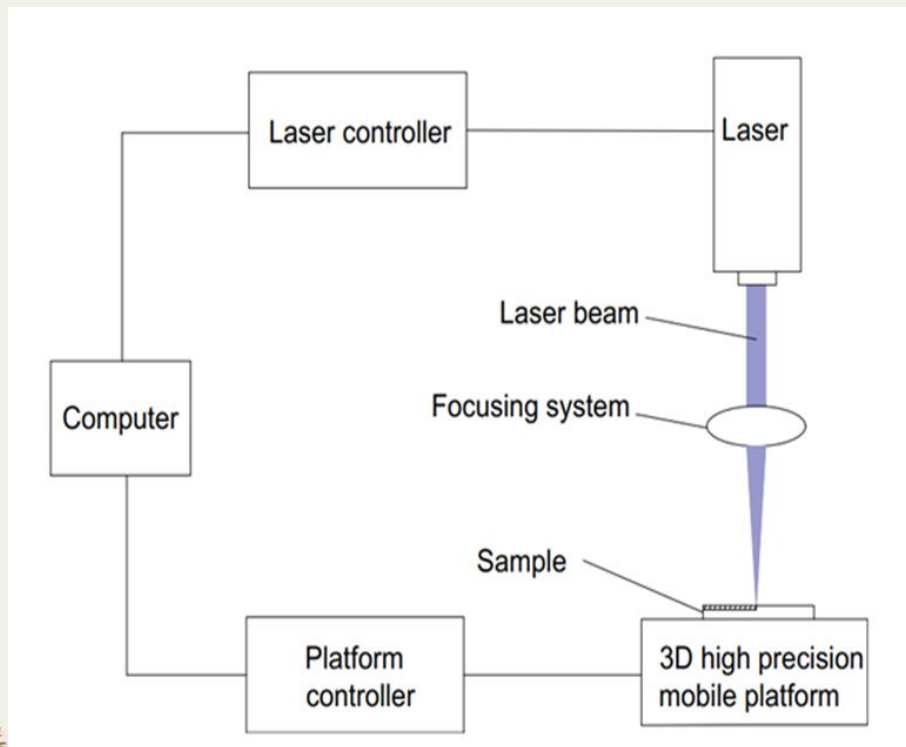
1. Using low secondary electron yield(SEY) materials.
2. Coating low SEY film on the chamber wall(NEG, a-C,).
3. Machining groove.
4. Laser treatment on the surface of vacuum chamber.

Advantage:

1. low cost,
2. easy to be carry out,
3. good stability.
4. Under the atmosphere

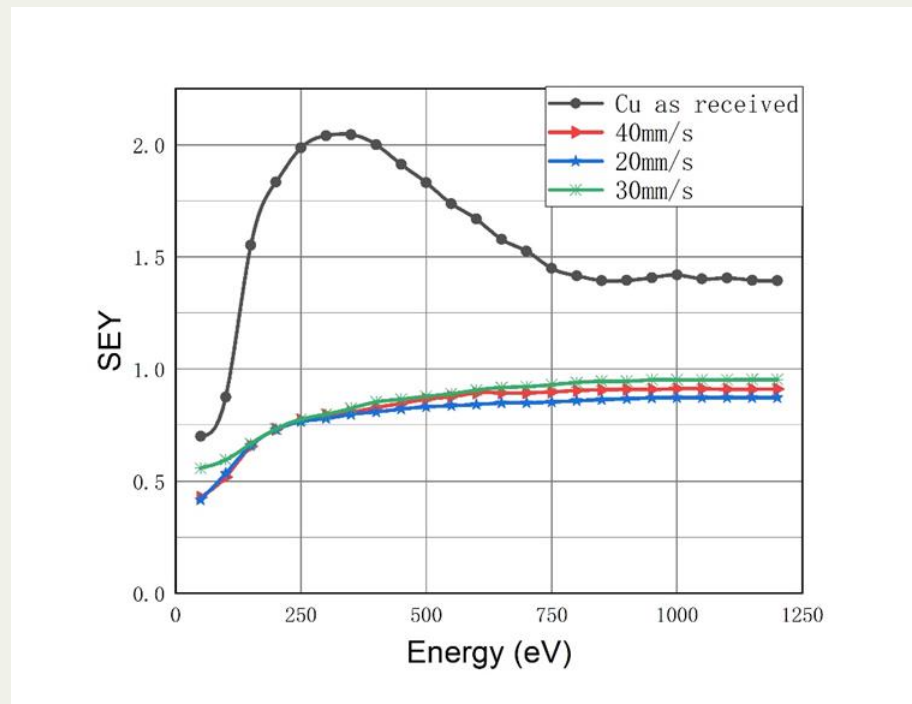
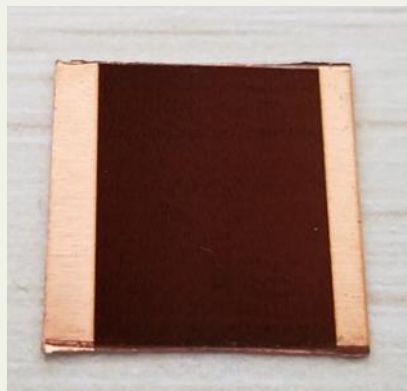
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Laser treatment to suppress secondary electron emission.



Schematic diagram of laser treatment system

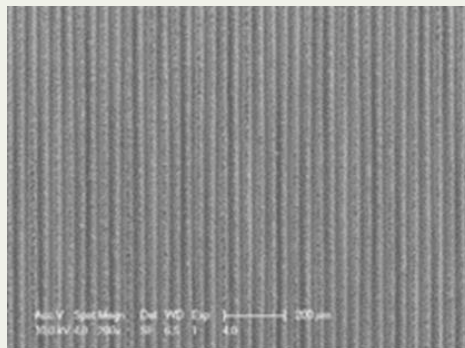
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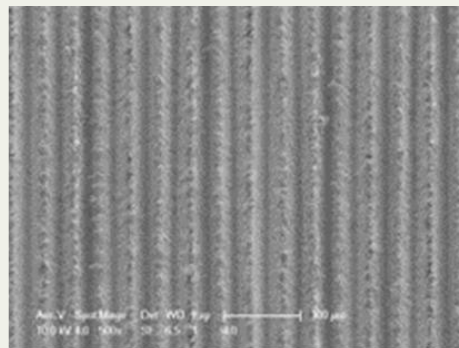
1. Primary copper sample has a bigger than 1 secondary electron yield(SEY) value .
2. After laser treatment, SEY is blow 1.

Copper and stain steel treated by laser

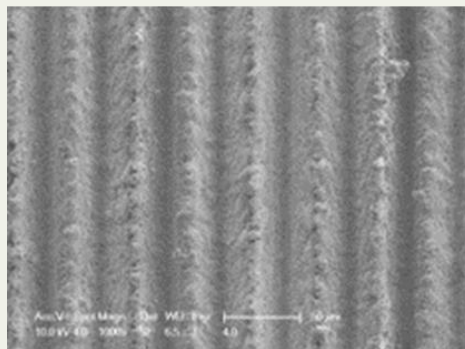
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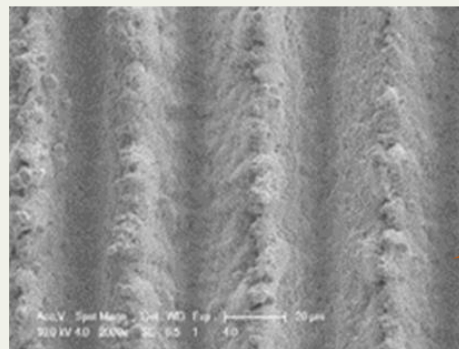
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500x



1000X



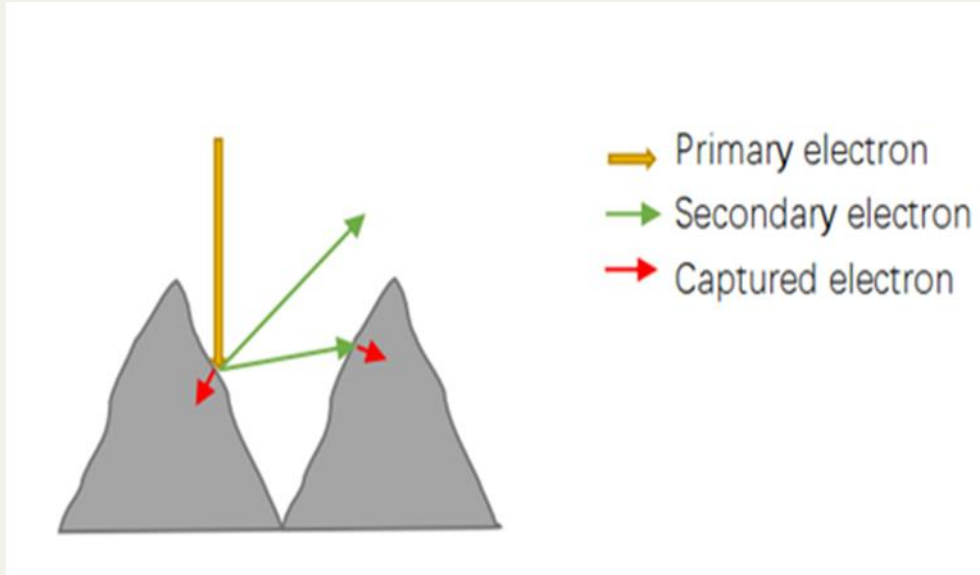
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SEM micrograph of copper sample

- Regular parallel gullies
- 40µm wide.

These regular structures are the main reason for the reducing SEY

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- When primary electrons (PE) incident on sample surface, part of PE is trapped by the surface.
- Other part of PE collide on the surface and generate secondary electrons as the blue trajectory shows the left figure.
- For these secondary electrons, some of them enter into the space and some of them are trapped by other side of gully.
- **Most of electrons are trapped by the gullies, so SEY reduce.**

Electron trajectory on the sample surface

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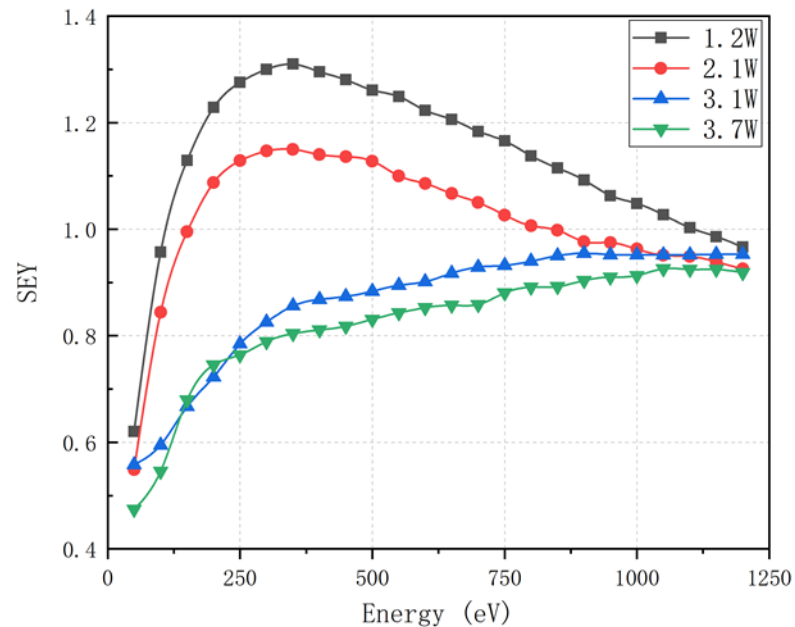


Composition of C, O, Cu in four samples. Condition 1, 2, 3 correspond to 20mm/s, 30mm/s, 40mm/s.

| Sample | C | Cu | O |
|----------------------|-------|-------|-------|
| Cu as received | 56.8 | 10.06 | 33.15 |
| Cu after condition 1 | 26.65 | 24.32 | 49.03 |
| Cu after condition 2 | 25.83 | 26.89 | 47.28 |
| Cu after condition 3 | 26.88 | 25.83 | 47.29 |

- Cu/O ratio rise. C element decrease.
- Cu and C element were oxidized with the high energy laser beam.
- The internal Cu element turn to sample surface.
- C element oxidized and emit out from surface

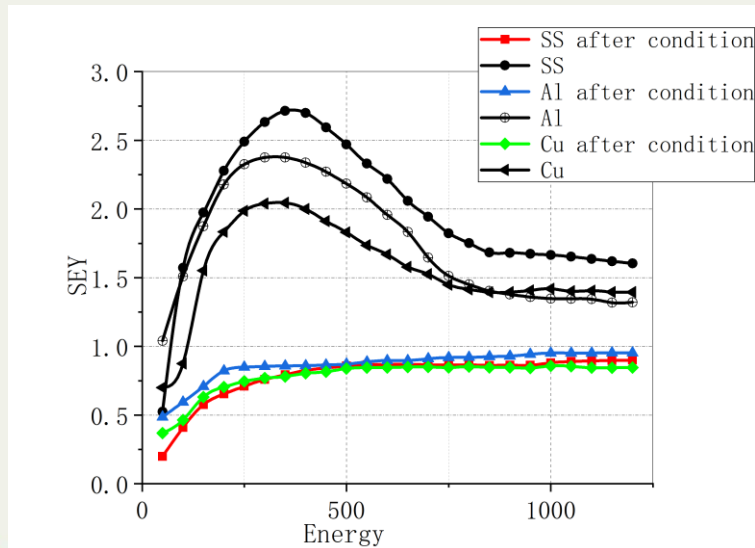
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- The maximal SEY decrease with the pulse energy rise.
- For 3.7/3.1W laser power, SEY of sample is below 1 at the entire range of incident energy.
- For 1.2/ 2.1W, SEY curves has peak values bigger than 1.
- Higher laser energy is much easier to gain a lower SEY sample surface.

SEY of copper treated with different pulse energy

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- Before laser treatment, maximum SEY of copper, stainless steel and aluminum are 2.1, 2.7, 2.4
- After laser treatment, the maximum decrease to 0.8, 0.8, 0.9 at the entire range of incident energy.
- $SEY < 1$ meet the basic conditions for suppressing electron multiplication.

SEY curves of copper, stainless steel, aluminum before and after laser treatment

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Conclusion

- Laser treatment on materials can change the topography and component with the high energy
- Higher laser energy is easier to obtain the sample whose SEY is below 1.
- **For the reason $SEY < 1$** , sample surface can suppress secondary electron emission and solved the E-cloud.

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Thank you!!



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